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(71) Applicant: Mapal Fabrik für Präzisionswerkzeuge Dr. Kress KG, 73431 Aalen, DE

(74) Representative: Gleiss & Grosse, Patent Attorney Office, 70489 Stuttgart

(72) Inventor: Petition for nondisclosure

(54) Reboring rod (57) Proposed is a reboring rod for fine machining of a drilled surface with an insert (3) which can be mounted in the circumferential surface of the reboring rod (1), which insert has at least one blade plate (18) held by a clamping lug (23) for machining a drilled surface, the reboring rod being distinguished in that an adjusting device (43) is provided which influences the taper of the blade plate (13).

The following data is taken from papers submitted by the applicant.

DE 195 21 599 A1

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